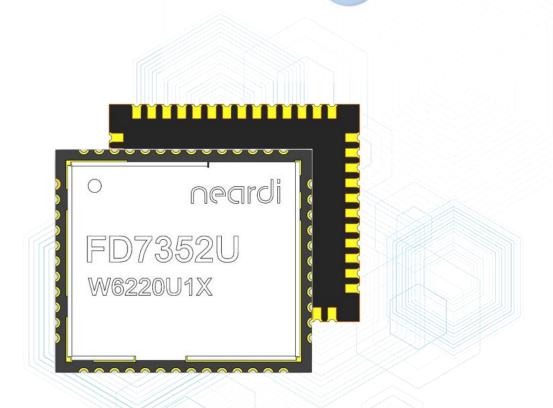


FD7352U WIFI Module

Datasheet V1.0



Shanghai Neardi Technology Co., Ltd. www.neardi.com

OPCITUILLIA FD7352U

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Version History

Version	Date	Illustrate
V1.0	2024/07/15	Initial Version

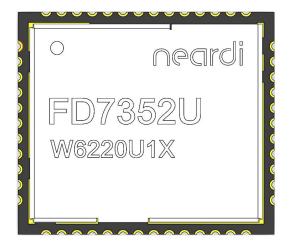
Contents

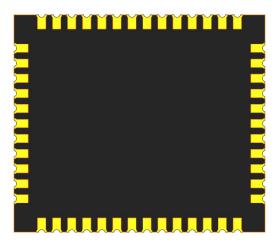
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1 Product Overview

1.1 Product Introduction

FD7352U is a highly integrated, low-cost combo module with high-performance and low-power. It supports Wi-Fi 6 and Bluetooth 5.4 protocol, supports Wi-Fi MAC of the final version of Wi-Fi 6 Wave2 protocol, Wi-Fi Baseband of 2T2R, and high-performance RF. It also supports USB3.0, HS-UART and PCM interfaces for connection with the Host. This module also supports BT and Wi-Fi to work in coexistence mode. It is suitable for consumer electronics such as IPC, tablet and IOT, and can also be used in fields with high reliability requirements such as industrial interconnection.





1.2 Wi-Fi Characteristics

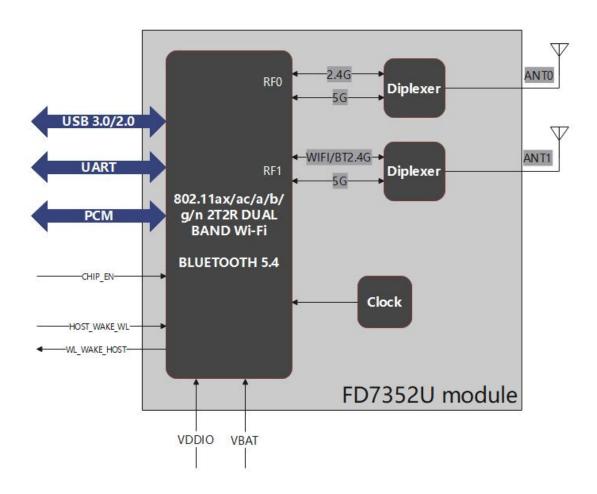
✓ IEEE 802.11a/b/g/n/ac/ax (supports wave-2) wireless LAN communication protocol

- ✓ IEEE 802.11 d/e/h/i/k/mc/r/v/w
- ✓ 2.4G Phy rate up to 572.4Mbps, 5G Phy rate up to 1.2Gbps, Throughput 900Mbps
- ✓ Multiple modes such as Wi-Fi STA, AP, and P2P
- ✓ Support DBDC、DBSC
- ✓ 2.4G 40MHZ, 5G 80MHz bandwidth, 2T/2R
- ✓ Up to 1024QAM modulation, supports LDPC and STBC
- ✓ UL/DL OFDMA, UL/DL MU-MIMO
- ✓ QoS, WFA WMM, WMM PS
- ✓ RSSI and CSI Reporting
- ✓ Beamformee and 4*2 Tx Beamforming \ 2*2/2*1 Tx Beamforming
- ✓ WPA, WPA2, WPA3 encryption and decryption, WAPI and WPS2.0
- ✓ ER, DCM to improve transceiver gain
- ✓ 20in40/80/160, 80in160 HE PPDU, Partial band MU MIMO to improve air interface utilization
- ✓ BSS Color, Spatial Reuse to improve air interface utilization
- ✓ TWT, to optimize dynamic power consumption in multi-BSS environment

1.3 Bluetooth Characteristics

- ✓ Support Bluetooth (Classic BT+BLE) v2.1, v3.0, v4.2, v5.4 features
- ✓ USB interface for BT data transmission
- ✓ PCM/IIS interface for audio transmission
- ✓ BR/EDR/LE 1M/LE 2M/LE LR
- ✓ Support sco and esco link
- ✓ SSP/Secure Connection
- ✓ Low power mode (sniff, sniff sub-rating)
- √ Support BT/Wi-Fi coexistence

1.4 Block Diagram

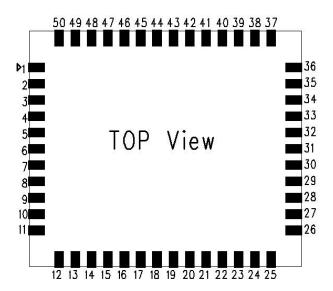


1.5 Parameters

Product Name	FD7352U
Product description	802.11ax/ac/a/b/g/n 2T2R dual band Wi-Fi and Bluetooth 5.4 comb module
Dimension	15.0(±0.1) mm*13.0(±0.1) mm*1.65(±0.2) mm
Power supply	VBAT: 3.0~3.6V; VDDIO: 1.62V~1.92V/3.0V~3.6V
Host interface	USB3.0 + UART + PCM
Footprint	LCC 50pin
Operating temperature	-30°C to 70°C
Operating humidity	10% to 90% (Non-Condensing)
Storage temperature	- 40°C to 85°C

2 Pin Definition

2.1 Pin Number



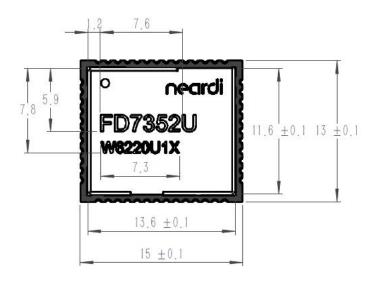
2.2 Pin Description

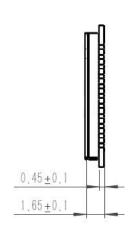
Pin Number	Pin Name	Pin Type	Pin Description
1	GND	G	Ground connections
2	WL_S1/BT	RF	Wi-Fi & BT antenna I/O port
3	GND	G	Ground connections
4	GND	G	Ground connections
5	GND	G	Ground connections
6	GND	G	Ground connections
7	GND	G	Ground connections
8	GND	G	Ground connections
9	WL_S0	RF	Wi-Fi antenna I/O port
10	GND	G	Ground connections
11	GND	G	Ground connections
12	NC	-	Floating (Don't connected to ground)
13	NC	-	Floating (Don't connected to ground)
14	NC	-	Floating (Don't connected to ground)
15	CHIP_EN_		Module enable signal
16	NC		Floating (Don't connected to ground)

I (default boot from usb2.0) If not used,keep it floating NC - Floating (Don't connected to ground) GND G Ground connections DP I/O USB Transmitter/Receiver Differential Pair				
19 PCM_OUT O PCM Data output 20 PCM_IN I PCM data input 21 PCM_SYNC I/O PCM sync signal 22 PCM_CLK I/O PCM clock 23 GND G Ground connections 24 NC - Floating (Don' t connected to ground) Boot_USB3.0 Boot select pin,pull low boot from usb3.0 25 I (default boot from usb2.0) If not used,keep it floating 26 NC - Floating (Don' t connected to ground) 27 GND G Ground connections 28 DP I/O USB Transmitter/Receiver Differential Pair 29 DM I/O USB Transmitter/Receiver Differential Pair 30 GND G Ground connections 31 NC - Floating (Don' t connected to ground) 32 GND G Ground connections 33 NC - Floating (Don' t connected to ground) 34 VDDIO P I/O Voltage supply input 35 NC - Floating (Don' t connected to ground) 36 VBAT P Main power voltage source input 37 NC - Floating (Don' t connected to ground) 38 NC - Floating (Don' t connected to ground) 39 GND G Ground connections 40 UART_TXD I/O UART TX signal 41 UART_RXD I/O UART DCE request to send signal 44 SSRX- I USB3.0 receive data-Positive 45 SSRX+ I USB3.0 receive data-Positive 46 SSTX- O USB3.0 transmit data-Negative 47 SSTX+ O USB3.0 transmit data-Postive 48 BT_WAKE_MCL I/O HOST wake-up WLAN	17	NC/U1TXD	-	Floating (Don't connected to ground)
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22 PCM_CLK I/O PCM clock 23 GND G Ground connections 24 NC - Floating (Don' t connected to ground) Boot_USB3.0 Boot select pin,pull low boot from usb3.0 25 I (default boot from usb2.0) If not used,keep it floating 26 NC - Floating (Don' t connected to ground) 27 GND G Ground connections 28 DP I/O USB Transmitter/Receiver Differential Pair 29 DM I/O USB Transmitter/Receiver Differential Pair 30 GND G Ground connections 31 NC - Floating (Don' t connected to ground) 32 GND G Ground connections 33 NC - Floating (Don' t connected to ground) 34 VDDIO P I/O Voltage supply input 35 NC - Floating (Don' t connected to ground) 36 VBAT P Main power voltage source input 37 NC - Floating (Don' t connected to ground) 38 NC - Floating (Don' t connected to ground) 39 GND G Ground connections 40 UART_TXD I/O UART DCE request to send signal 41 UART_RXD I/O UART DCE request to send signal 44 SSRX- I USB3.0 receive data-Negative 45 SSRX+ I USB3.0 receive data-Negative 46 SSTX- O USB3.0 transmit data-Postive 48 BT_WAKE_HOST I/O Reserved/BT_WAKE_HOST 49 HOST_WAKE_WL I/O HOST wake-up WLAN	20	PCM_IN	I	PCM data input
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NC Floating (Don' t connected to ground)	22	PCM_CLK	I/O	PCM clock
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38NC-Floating (Don' t connected to ground)39GNDGGround connections40UART_TXDI/OUART TX signal41UART_RXDI/OUART RX signal42UART_RTSI/OUART DCE request to send signal43UART_CTSI/OUART DEC clear to send signal44SSRX-IUSB3.0 receive data-Negative45SSRX+IUSB3.0 receive data-Positive46SSTX-OUSB3.0 transmit data-Negative47SSTX+OUSB3.0 transmit data-Postive48BT_WAKE_HOSTI/OReserved/BT_WAKE_HOST49HOST_WAKE_WLI/OHOST wake-up WLAN	36	VBAT	Р	Main power voltage source input
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43 UART_CTS I/O UART DEC clear to send signal 44 SSRX- I USB3.0 receive data-Negative 45 SSRX+ I USB3.0 receive data-Positive 46 SSTX- O USB3.0 transmit data-Negative 47 SSTX+ O USB3.0 transmit data-Postive 48 BT_WAKE_HOST I/O Reserved/BT_WAKE_HOST 49 HOST_WAKE_WL I/O HOST wake-up WLAN	41	UART_RXD	I/O	UART RX signal
44 SSRX- I USB3.0 receive data-Negative 45 SSRX+ I USB3.0 receive data-Positive 46 SSTX- O USB3.0 transmit data-Negative 47 SSTX+ O USB3.0 transmit data-Postive 48 BT_WAKE_HOST I/O Reserved/BT_WAKE_HOST 49 HOST_WAKE_WL I/O HOST wake-up WLAN	42	UART_RTS	I/O	UART DCE request to send signal
45 SSRX+ I USB3.0 receive data-Positive 46 SSTX- O USB3.0 transmit data-Negative 47 SSTX+ O USB3.0 transmit data-Postive 48 BT_WAKE_HOST I/O Reserved/BT_WAKE_HOST 49 HOST_WAKE_WL I/O HOST wake-up WLAN	43	UART_CTS	I/O	UART DEC clear to send signal
46 SSTX- O USB3.0 transmit data-Negative 47 SSTX+ O USB3.0 transmit data-Postive 48 BT_WAKE_HOST I/O Reserved/BT_WAKE_HOST 49 HOST_WAKE_WL I/O HOST wake-up WLAN	44	SSRX-	l	USB3.0 receive data-Negative
47 SSTX+ O USB3.0 transmit data-Postive 48 BT_WAKE_HOST I/O Reserved/BT_WAKE_HOST 49 HOST_WAKE_WL I/O HOST wake-up WLAN	45	SSRX+	l	USB3.0 receive data-Positive
48 BT_WAKE_HOST I/O Reserved/BT_WAKE_HOST 49 HOST_WAKE_WL I/O HOST wake-up WLAN	46	SSTX-	0	USB3.0 transmit data-Negative
49 HOST_WAKE_WL I/O HOST wake-up WLAN	47	SSTX+	0	USB3.0 transmit data-Postive
	48	BT_WAKE_HOST	I/O	Reserved/BT_WAKE_HOST
50 WL_WAKE_HOST I/O WLAN wake-up HOST	49	HOST_WAKE_WL	I/O	HOST wake-up WLAN
	50	WL_WAKE_HOST	I/O	WLAN wake-up HOST

3 Mechanical Specifications

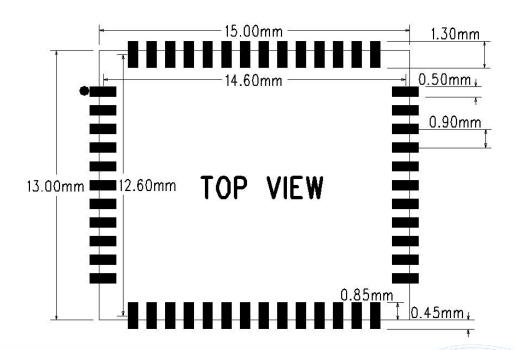
3.1 Mechanical Dimensions





FD7352U

3.2 Recommended PCB Layout Footprint



4 Electrical Performance and Reliability

4.1 Absolute Maximum Voltage Range

Symbol	Description	Min	Max	Unit
VBAT	Power Supply Voltage	-0.5	5.25 *	V
VDDIO	Digital/Bluetooth/SDIO/ I/O Voltage	-0.5	5.25	V

^{*} If the voltage exceeds this value, the chip will be irreversibly damaged.

4.2 Recommended Operation Conditions

Symbol	Description	Min	Туре	Max	Unit
Ta	Ambient Operating Temperature	-30	25	70	°C
Antenna	External Antenna VSWR		1.92:1	2:01	
VDAT	Power Supply Voltage	3	3.3	3.6	٧
VBAT	Power Supply Current	-	-	2	Α
		1.62	1.8	1.92	V
VDDIO	Digital I/O Voltage	3	3.3	3.6	V
		3	3.3	3.6	٧
	Supply Current	-	-	150	mA

4.3 Power On/Off Sequence



Symbol	Description	Min	Type	Max	Unit
1	VBAT Ramp up time	0.2	0.5	-	mS
2	VDDIO should be powered on after VBAT is powered on	0		-	mS
3	CHIP_EN should be powered on after VDDIO is powered on	0	-		mS
4	CHIP_EN reset time	50			mS

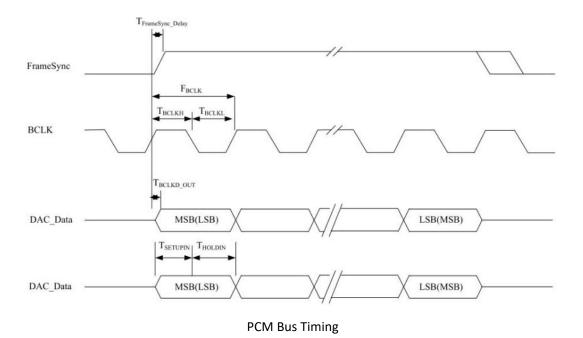
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4.4 Reliability

ltem	Test Model	Class	Level	Criteria
ESD —	НВМ	2	2000V	ANSI/ESDA/JEDEC JS-001-2017
	CDM	C2a	500V	ANSI/ESDA/JEDEC JS-002-2018
	Current	II A	200mA	JEDEC STANDARD NO.78F JANUARY 2022
Latch-up	Voltage	II A	1.5xVmax	JEDEC STANDARD NO.78F JANUARY 2022

5 Interface Timing Parameters

5.1 PCM Interface Timing



6 RF Characteristics

6.1 2.4GHZ Wi-Fi Radio Frequency (RF) Characteristics

Features	Description							
Wi-Fi Standard	IEEE 802.11b/g/n/ac/ax							
Frequency Range	2.4~2.4835GHz(2.4GHz ISM Band)							
Channels	Ch1~Ch13							
	802.11b (DSSS): CCK, DQPSK, DBPSK;							
	802.11g (OFDM): BPSK, QP	SK, QAM16, QAN	164;					
NA - dudada -	802.11n (OFDM): BPSK, QP	SK, QAM16, QAN	164;					
Modulation	802.11ac (OFDM): BPSK, Q	PSK, QAM16, QA	M64, QAM2	256;				
	802.11ax (OFDMA): BPSK, I	BPSK_DCM, QPSk	, QPSK_DCI	M, QAM1	6,			
	QAM16_DCM, QAM64, QA	M256, QAM1024	;					
	802.11b: 1, 2, 5.5, 11Mbps;							
	802.11g: 6, 9, 12, 18, 24, 36	, 48, 54Mbps;						
	802.11n (HT20): MCS0~MC	S7 6.5~72.2Mbp	s;					
Data Bata	802.11n (HT40): MCS0~MCS7 13.5~150Mbps;							
Date Rate	802.11ac(VHT20): MCS0~MCS8 6.5~86.7Mbps;							
	802.11ac(VHT40): MCS0~MCS9 13.5~200Mbps;							
	802.11ax (HE20): MCS0~MCS11 8~143.4Mbps;							
	802.11ax (HE40): MCS0~MCS11 16~286.8Mbps;							
Frequency Tolerance	≤±5ppm							
2.4G Transmitter Specifications								
		TX Power	TX EVM	TX	VBAT			
Modulation	TX Rate	(±2dBm)	(dB)	Mask	curren			
		(±Zdbiii)	(ab)	IVIUSK	(mA)			
802.11b	1Mbps	22	≤35%	PASS	-			
802.11b	11Mbps	22	≤35%	PASS	-			
802.11g	6Mbps	20	≤-5	PASS	-			
802.11g	54Mbps	18	≤-25	PASS	-			
802.11n	HT20 MCS0	20	≤-5	PASS	-			
802.11n	HT20 MCS7	18	≤-27	PASS	-			
802.11n	HT40 MCS0	20	≤-5	PASS	-			
802.11n	HT40 MCS7	14	≤-27	PASS	-			
802.11ac	VHT20 MCS0	20	≤-5	PASS	_			
802.11ac	VHT20 MCS8	15	≤-30	PASS				
802.11ac	VHT40 MCS0	20	≤-5	PASS				

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802.11ac	VHT40 MCS9	15	≤-32	PASS	-
802.11ax	HE20 MCS0	20	≤-5	PASS	-
802.11ax	HE20 MCS11	14	≤-35	PASS	-
802.11ax	HE40 MCS0	20	≤-5	PASS	-
802.11ax	HE40 MCS11	14	≤-35	PASS	-
2.4G Receiver Specifications					
Modulation	RX Rate	Min Input Level (dBm)	Max Input Level (dBm)	PER	VBAT current (mA)
802.11b	1Mbps	≤-96	-20	8%	-
802.11b	11Mbps	≤-87	-20	8%	-
802.11g	6Mbps	≤-92	-20	10%	-
802.11g	54Mbps	≤-75	-20	10%	-
802.11n	HT20 MCS0	≤-92	-20	10%	-
802.11n	HT20 MCS7	≤-72	-20	10%	-
802.11n	HT40 MCS0	≤-89	-20	10%	-
802.11n	HT40 MCS7	≤-70	-20	10%	-
802.11ac	VHT20 MCS0	≤-91	-20	10%	-
802.11ac	VHT20 MCS8	≤-68	-20	10%	-
802.11ac	VHT40 MCS0	≤-89	-20	10%	-
802.11ac	VHT40 MCS9	≤-63	-20	10%	-
802.11ax	HE20 MCS0	≤-92	-20	10%	-
802.11ax	HE20 MCS11	≤-60	-20	10%	-
802.11ax	HE40 MCS0	≤-89	-20	10%	-
802.11ax	HE40 MCS11	≤-58	-20	10%	-

6.2 5GHZ Wi-Fi RF Characteristics

Conditions: \	VBAT=3.3V; VDDIO=1.8V; Ta:25℃
Features	Description
Wi-Fi Standard	IEEE 802.11a/n/ac/ax
Frequency Range	5.15~5.25GHz; 5.25~5.35GHz; 5.47~5.73GHz; 5.735~5.835GHz (5GHz ISM Band)
Channels	Ch36,Ch40, Ch44, Ch48; Ch52~Ch64; Ch100~Ch140; Ch149~Ch165
	802.11a (OFDM): BPSK, QPSK, QAM16, QAM64;
	802.11n (OFDM): BPSK, QPSK, QAM16, QAM64;
Modulation	802.11ac (OFDM): BPSK, QPSK, QAM16, QAM64, QAM256;
	802.11ax (OFDMA): BPSK, BPSK_DCM, QPSK, QPSK_DCM, QAM16, QAM16_DCM, QAM64,
	QAM256, QAM1024;
Date Rate	802.11a: 6, 9, 12, 18, 24, 36, 48, 54Mbps;

802.11n (HT20): MCS0~MCS7: 6.5~72.2Mbps;	
802.11n (HT40): MCS0~MCS7: 13.5~150Mbps;	
802.11ac (VHT20): MCS0~MCS8: 6.5~86.7Mbps;	
802.11ac (VHT40): MCS0~MCS9: 13.5~200Mbps;	
802.11ac (VHT80): MCS0~MCS9: 29.3~433.3Mbps;	
802.11ax (HE20): MCS0~MCS11: 8~143.4Mbps;	
802.11ax (HE40): MCS0~MCS11: 16~286.8Mbps;	
802.11ax (HE80): MCS0~MCS11: 34~600.5Mbps;	

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Frequency Tolerance

≤±5ppm

5G Transmitter Specifications

Modulation	TX Rate	TX Power (±2dBm)	TX EVM (dB)	TX Mask	VBAT current (mA)
802.11a	6Mbps	19	≤-5	PASS	-
802.11a	54Mbps	17	≤-25	PASS	-
802.11n	HT20 MCS0	19	≤-5	PASS	-
802.11n	HT20 MCS7	17	≤-27	PASS	-
802.11n	HT40 MCS0	19	≤-5	PASS	-
802.11n	HT40 MCS7	17	≤-27	PASS	-
802.11ac	VHT20 MCS0	19	≤-5	PASS	-
802.11ac	VHT20 MCS8	14	≤-30	PASS	-
802.11ac	VHT40 MCS0	19	≤-5	PASS	-
802.11ac	VHT40 MCS9	14	≤-32	PASS	-
802.11ac	VHT80 MCS0	18	≤-5	PASS	-
802.11ac	VHT80 MCS9	13	≤-32	PASS	-
802.11ax	HE20 MCS0	19	≤-5	PASS	-
802.11ax	HE20 MCS11	12	≤-35	PASS	-
802.11ax	HE40 MCS0	19	≤-5	PASS	-
802.11ax	HE40 MCS11	12	≤-35	PASS	-
802.11ax	HE80 MCS0	18	≤-5	PASS	-
802.11ax	HE80 MCS11	11	≤-35	PASS	-

5G Receiver Specifications

Modulation	RX Rate	Min Input Level (dBm)	Max Input Level (dBm)	PER	VBAT current (mA)
802.11a	6Mbps	-91	-20	10%	-
802.11a	54Mbps	-74	-20	10%	-
802.11n	HT20 MCS0	-91	-20	10%	-
802.11n	HT20 MCS7	-71	-20	10%	-
802.11n	HT40 MCS0	-88	-20	10%	-
802.11n	HT40 MCS7	-69	-20	10%	-
802.11ac	VHT20 MCS0	-91	-20	10%	
802.11ac	VHT20 MCS8	-67	-20	10%	
802.11ac	VHT40 MCS0	-88	-20	10%	-

802.11ac	VHT40 MCS9	-63	-20	10%	-
802.11ac	VHT80 MCS0	-85	-20	10%	-
802.11ac	VHT80 MCS9	-59	-20	10%	-
802.11ax	HE20 MCS0	-91	-20	10%	-
802.11ax	HE20 MCS11	-60	-20	10%	-
802.11ax	HE40 MCS0	-89	-20	10%	-
802.11ax	HE40 MCS11	-58	-20	10%	-
802.11ax	HE80 MCS0	-86	-20	10%	-
802.11ax	HE80 MCS11	-53	-20	10%	-

6.3 Bluetooth Radio Frequency (RF) Characteristics

Conditions: V	BAT=3.3V; VDDIO=1.8	8V; Ta:25℃							
Features	Description								
Bluetooth Standard	Bluetooth v2.1+EDR/3.0+HS/4.2/5. 4								
Frequency Range	2.4~2.4835GHz								
Channels	Bluetooth Classic: Ch	0~Ch78 (For 1MHz Channels);							
Channels	Bluetooth Low Energ	y: Ch0~Ch39 (For 2MHz Channe	ls);						
Power class	Bluetooth Classic: Cla	iss1;							
POWEI Class	Bluetooth Low Energ	y: Class1.5;							
	BR_1Mbps: GFSK;								
	EDR_2Mbps: π/4-DQ	PSK;							
	EDR_3Mbps: 8DPSK;								
Modulation	LE_125Kbps: GFSK (Coded_S=8);								
	LE_500Kbps: GFSK (Coded_S=2);								
	LE_1Mbps: GFSK (Uncoded);								
	LE_2Mbps: GFSK (Und	coded);							
Bluetooth Tran	nsmitter Specifications								
Item		TX Power (dBm)			VBAT				
rtem	Min	Туре	Max	cur	rent (mA)				
BR_1M	6	8	10		-				
EDR_2M /3M	6	8	10		-				
LE_125/500K	6	8	10		-				
LE_1M	6	8	10		-				
LE_2M	6	8	10		-				
Bluetooth Recei	ver Specifications								
		Sensitivity (dBm)		Max Input Level	VBAT				
	Item	Schistavity (abili)		(dBm)	curren				
		Input Level (Typ)	BER	Input BER	(mA)				

			Level		
			(Typ)		
BR_1Mbps	< -88	0.10%	> -20	-	-
EDR_2Mbps	< -86	0.01%	> -20	-	-
EDR_3Mbps	<-83	0.01%	> -20	-	-
BLE	< -88	30.80%	> -20	-	-

7 Hardware Design Guide

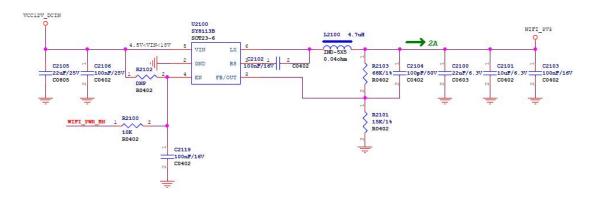
7.1 Power Design Notice

7.1.1 Voltage Requirement

The main power supply (VBAT) input range of the module is 3.3V+/-10%, and the interface VDDIO supports two level ranges, 1.8V+/-10% or 3.3V+/-10%. Due to the ripple of the main power can affect the RF performance of Wi-Fi and Bluetooth, therefore the power supply ripple VPP is required to be less than 50mV.

7.1.2 Current/Power Supply Reference Requirement

Under different standards, when Wi-Fi transmits continuously, The 3.3V power converter must be able to provide 1.8A current and fast transient response (when the transient current change rate is 80mA/us, the voltage drop is less than 100mV).

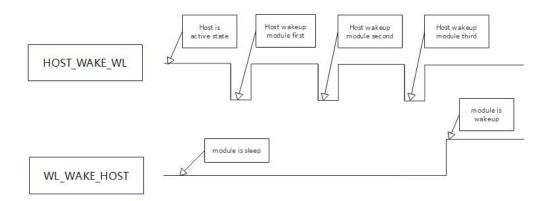


For the power on/off sequence of the module, please refer to the requirements in the "4.3 Power On/Off Sequence" chapter.

7.2 Interface Design Notice

7.2.1 Wake-up Signals

This module require two GPIOs as handshake signals with the host controller. As default, for example, WL_ WAKE_ HOST is the output signal "CP wakes up the Host", and HOST_ WAKE_ WL is the input signal "Host wakes up CP". Wi-Fi and Bluetooth use the same handshake signal. The working mechanism is as follows.

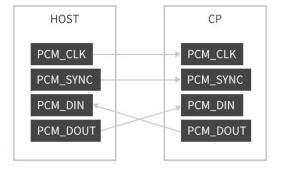


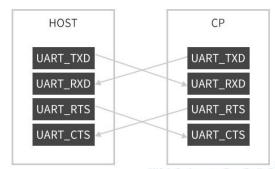
7.2.2 HCI Commend Interface

The Bluetooth supports USB and HS-UART (4Mbps) as HCI (Host Controller Interface). USB is used as HCI by default, which means the HS-UART port does not need in the HOST controller.

7.2.3 PCM and UART Interface

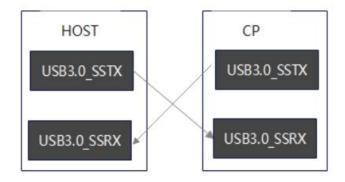
As shown in the figure below, the PCM bus and UART bus and data lines between the Host and the module need to be cross-connected.





7.2.4 USB3.0 Interface

USB3.0 data lines need to be cross-connected between HOST and CP.



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8 Storage, Production and Packaging

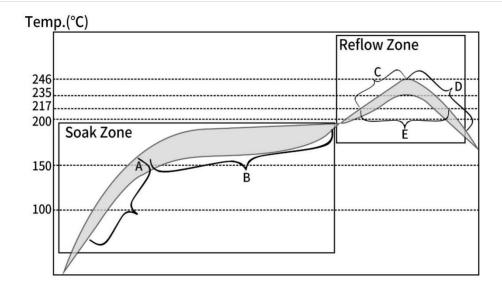
8.1 Storage Conditions

- ❖ FD7352U module is 3 (MSL3) and packed in a vacuum-sealed bag when shipped, the recommended storage temperature is 25±5°C, and the relative humidity is 35%∼60%. Under this condition, the module can be stored for 12 months.
- The Module shall be stored without opening the packing. After the packing opened, the module shall be completed the patch soldering within 24 hours.
- ❖ FD7352U module can be stored for no more than 168 hours in a workshop environment with a temperature of 25±5°C, a relative humidity below 60% and in compliance with IPC/JEDEC J-STD-033. It is not recommended to expose the module unpacked to the air for a long time. If not immediately patch soldering, it is recommended to store the module in a moisture-proof cabinet with a relative humidity of less than 10% to keep the module dry.
- ❖ If the module is not stored according to the above recommended method, it needs to be baked at high temperature (120±5°C) for 8 hours. The re-baked module shall be patched within 24 hours.
- Please pay attention to ESD protection when unpacking and handling modules.

8.2 Production Welding

During the production welding process, please do not use any organic solvents (such as alcohol, isopropanol, acetone, trichloroethylene, etc.) to wipe the shield of the FD7352U module, otherwise it may cause the shield to rust. Please do not ultrasonically clean the module, it may cause damage to the crystal inside the module. Please make sure that the spray material used will not chemically react with the module shield or PCB and will not flow into the module when spraying modules.

In order to ensure the welding quality and reliability of the FD7352U module, the thickness of the printed stencil is recommended to be 0.15~0.18mm; the recommended reflow curve is as follows:



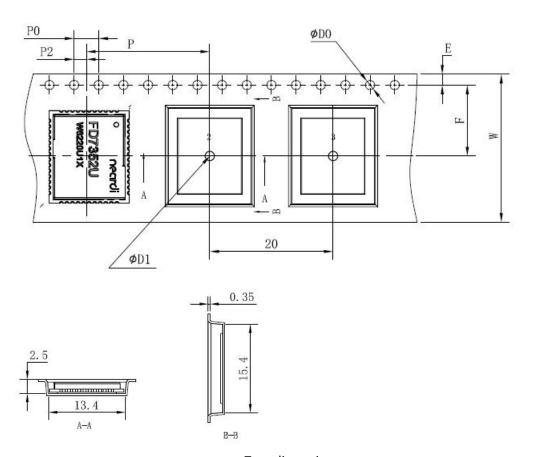
Recommended reflow curve

Item	Description	Value
Endothermic Zone Heating Rate	Interval A	≤3°C/s
Soak time	From the end of interval A to the beginning of interval B	60~120s
Reflow Zone Heating Rate	Interval C	≤3 °C/s
Maximum Temperature	Highest point of the curve	246°C(+5/-0°C)
Cooling Rate	Interval D	<6 °C/s
Reflow Time	Interval E	60~150 seconds

8.3 Packing Specifications

The key parameters and packaging processes described in this chapter are for reference only. The appearance and structure of the specific packaging materials are subject to actual delivery.

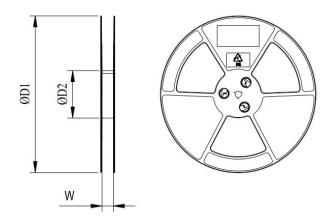
8.3.1 Tape Dimensions



Tape dimensions

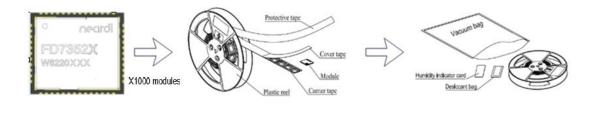
W	Р	P0	P2	D0	D1	F	E.	Unit
24	20	4.0	2.0	1.5	1.5	11.5	1.75	mm

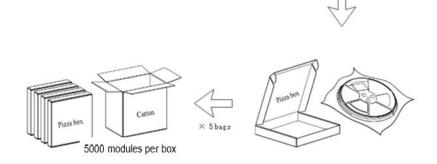
8.3.2 Plastic Reel Dimensions



ФD1	φD2	W	unit
330	100	24	mm

8.3.3 Packaging Process





Package specification