

neardi

FD7352S WIFI Module

Datasheet

V1.0



Shanghai Neardi Technology Co., Ltd.
www.neardi.com

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Version History

Version	Date	Illustrate
V1.0	2024/06/17	Initial Version

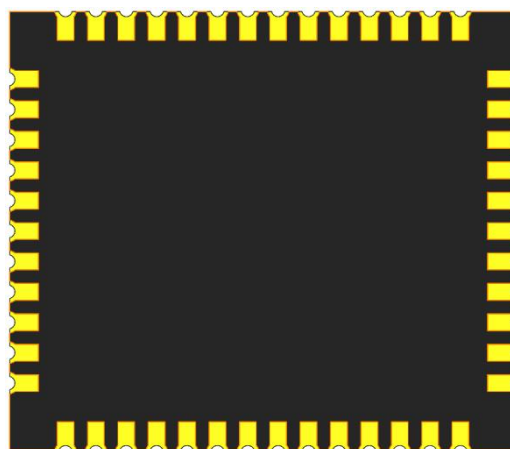
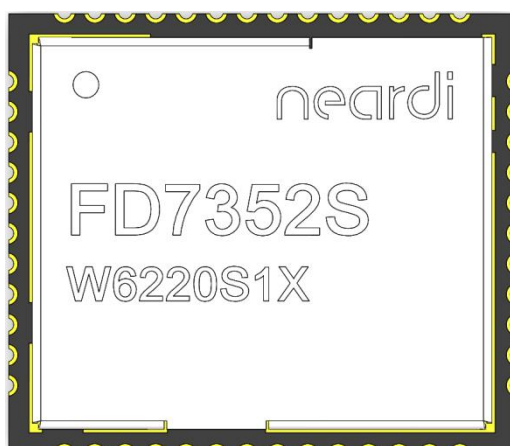
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1 Product Overview

1.1 Product Introduction

FD7352S is a highly integrated, low-cost combo module with high-performance and low-power. It supports Wi-Fi 6 and Bluetooth 5.4 protocol, supports Wi-Fi MAC of the final version of Wi-Fi 6 Wave2 protocol, Wi-Fi Baseband of 2T2R, and high-performance RF. It also supports SDIO3.0, HS-UART and PCM interfaces for connection with the Host. This module also supports BT and Wi-Fi to work in coexistence mode. It is suitable for consumer electronics such as IPC, tablet and IOT, and can also be used in fields with high reliability requirements such as industrial interconnection.



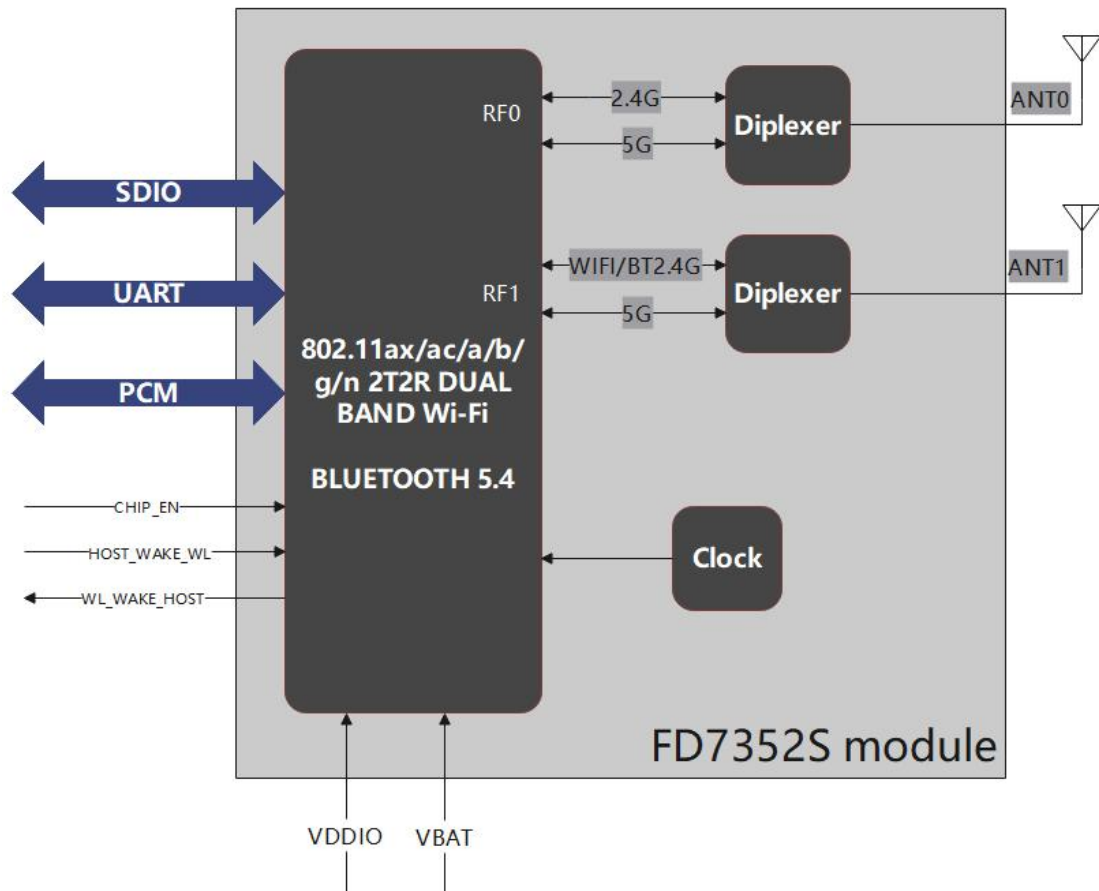
1.2 Wi-Fi Characteristics

- ✓ IEEE 802.11a/b/g/n/ac/ax (supports wave-2) wireless LAN communication protocol
- ✓ IEEE 802.11 d/e/h/i/k/mc/r/v/w
- ✓ 2.4G Phy rate up to 572.4Mbps, 5G Phy rate up to 1.2Gbps; Throughput 550Mbps
- ✓ Multiple modes such as Wi-Fi STA, AP, and P2P
- ✓ Support DBDC、DBSC
- ✓ 2.4G 40MHZ, 5G 80MHz bandwidth, 2T/2R
- ✓ Up to 1024QAM modulation, supports LDPC and STBC
- ✓ UL/DL OFDMA, UL/DL MU-MIMO
- ✓ QoS, WFA WMM, WMM PS
- ✓ RSSI and CSI Reporting
- ✓ Beamformee and 4*2 Tx Beamforming、2*2/2*1 Tx Beamforming
- ✓ WPA, WPA2, WPA3 encryption and decryption, WAPI and WPS2.0
- ✓ ER, DCM to improve transceiver gain
- ✓ 20in40/80/160, 80in160 HE PPDU, Partial band MU MIMO to improve air interface utilization;
- ✓ BSS Color, Spatial Reuse to improve air interface utilization
- ✓ TWT, to optimize dynamic power consumption in multi-BSS environment

1.3 Bluetooth Characteristics

- ✓ Support Bluetooth (Classic BT+BLE) v2.1, v3.0, v4.2, v5.4 features
- ✓ SDIO interface for BT data transmission
- ✓ PCM/IIS interface for audio transmission
- ✓ BR/EDR/LE 1M/LE 2M/LE LR
- ✓ Support sco and esco link
- ✓ SSP/Secure Connection
- ✓ Low power mode (sniff, sniff sub-rating)
- ✓ Support BT/Wi-Fi coexistence

1.4 Block Diagram

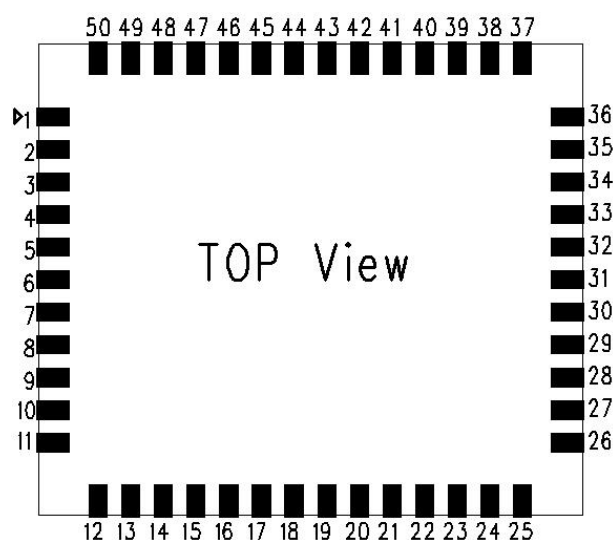


1.5 Parameters

Product Name	FD7352S
Product description	802.11ax/ac/a/b/g/n 2T2R dual band Wi-Fi and Bluetooth 5.4 comb module
Dimension	15.0(±0.1) mm*13.0(±0.1) mm*1.65(±0.2) mm
Power supply	VBAT: 3.0~3.6V; VDDIO: 1.62V~1.92V/3.0V~3.6V
Host interface	SDIO3.0 + UART + PCM
Footprint	LCC 50pin
Operating temperature	-30°C to 70°C
Operating humidity	10% to 90% (Non-Condensing)
Storage temperature	- 40°C to 85°C

2 Pin Definition

2.1 Pin Number



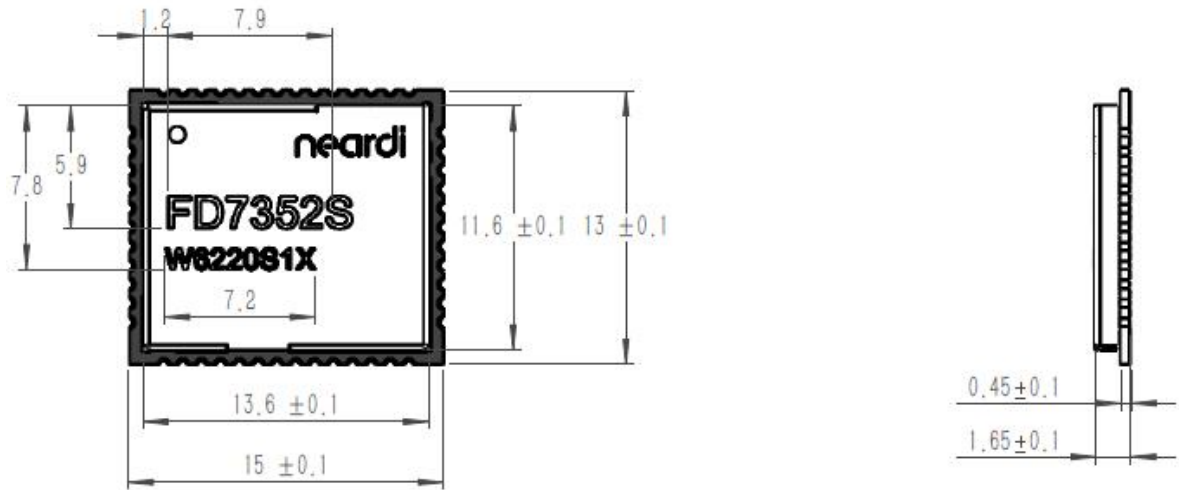
2.2 Pin Description

Pin Number	Pin Name	Pin Type	Pin Description
1	GND	G	Ground connections
2	WL_S1/BT	RF	Wi-Fi & BT antenna I/O port
3	GND	G	Ground connections
4	GND	G	Ground connections
5	GND	G	Ground connections
6	GND	G	Ground connections
7	GND	G	Ground connections
8	GND	G	Ground connections
9	WL_S0	RF	Wi-Fi antenna I/O port
10	GND	G	Ground connections
11	GND	G	Ground connections
12	NC	-	Floating (Don' t connected to ground)
13	GND	G	Ground connections
14	NC	-	Floating (Don' t connected to ground)
15	CHIP_EN	I	Module enable signal
16	NC	-	Floating (Don' t connected to ground)
17	SDIO_DATA_CMD	I/O	SDIO command line
18	SDIO_DATA_CLK	I/O	SDIO clock line

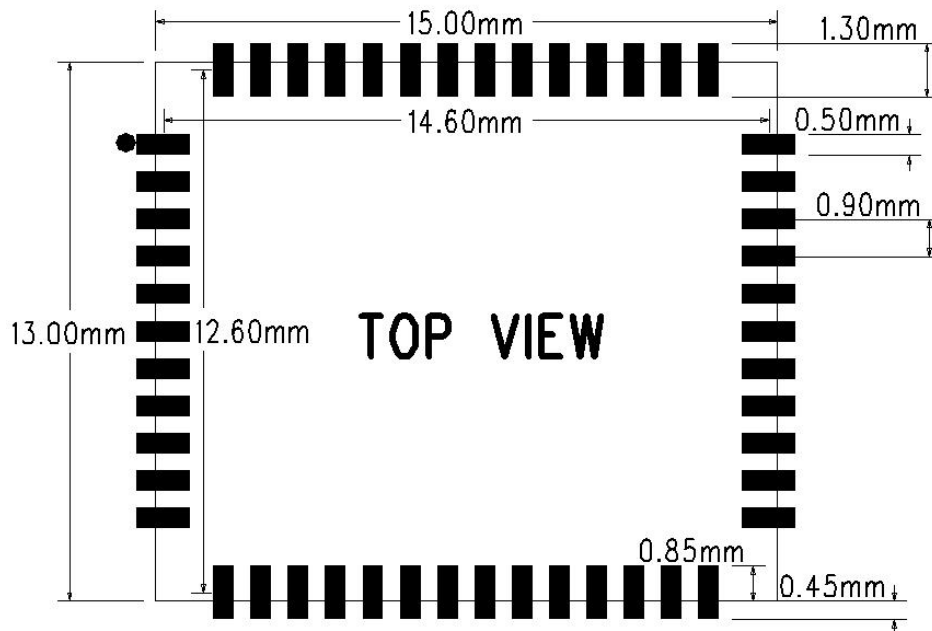
19	SDIO_DATA_3	I/O	SDIO data line 3
20	SDIO_DATA_2	I/O	SDIO data line 2
21	SDIO_DATA_0	I/O	SDIO data line 0
22	SDIO_DATA_1	I/O	SDIO data line 1
23	GND	G	Ground connections
24	NC/ U1RXD	-	Floating (Don' t connected to ground)
25	NC/U1TXD	-	Floating (Don' t connected to ground)
26	NC	-	Floating (Don' t connected to ground)
27	GND	G	Ground connections
28	NC	-	Floating (Don' t connected to ground)
29	NC	-	Floating (Don' t connected to ground)
30	GND	G	Ground connections
31	NC	-	Floating (Don' t connected to ground)
32	GND	G	Ground connections
33	NC	-	Floating (Don' t connected to ground)
34	VDDIO	P	I/O Voltage supply input
35	NC	-	Floating (Don' t connected to ground)
36	VBAT	P	Main power voltage source input
37	NC	-	Floating (Don' t connected to ground)
38	NC	-	Floating (Don' t connected to ground)
39	GND	G	Ground connections
40	UART_TXD	I/O	UART TX signal
41	UART_RXD	I/O	UART RX signal
42	UART_RTS	I/O	UART DCE request send signal
43	UART_CTS	I/O	UART DEC clear send signal
44	PCM_CLK	I/O	PCM clock
45	PCM_SYNC	I/O	PCM sync signal
46	PCM_IN	I	PCM data input
47	PCM_OUT	O	PCM Data output
48	GND	G	Ground connections
49	HOST_WAKE_WL	I/O	HOST wake-up WLAN
50	WL_WAKE_HOST	I/O	WLAN wake-up HOST

3 Mechanical Specifications

3.1 Mechanical Dimensions



3.2 Recommended PCB Layout Footprint



4 Electrical Performance and Reliability

4.1 Absolute Maximum Voltage Range

Symbol	Description	Min	Max	Unit
VBAT	Power Supply Voltage	-0.5	5.25*	V
VDDIO	Digital/Bluetooth/SDIO/ I/O Voltage	-0.5	5.25	V

* If the voltage exceeds this value, the chip will be irreversibly damaged.

4.2 Recommended Operation Conditions

Symbol	Description	Min	Type	Max	Unit
Ta	Ambient Operating Temperature	-30	25	70	°C
Antenna	External Antenna VSWR		1.92:1	2:01	
VBAT	Power Supply Voltage	3	3.3	3.6	V
	Power Supply Current	-	-	2	A
VDDIO		1.62	1.8	1.92	V
	Digital/Bluetooth/SDIO/ I/O Voltage	3	3.3	3.6	V
	Supply Current	-	-	150	mA

4.3 Power On/Off Sequence



Symbol	Description	Min	Type	Max	Unit
1	VBAT Ramp up time	0.2	0.5	-	mS
2	VDDIO should be powered on after VBAT is powered on	0	-	-	mS
3	CHIP_EN should be powered on after VDDIO is powered on	0	-	-	mS
4	CHIP_EN reset time	50	-	-	mS

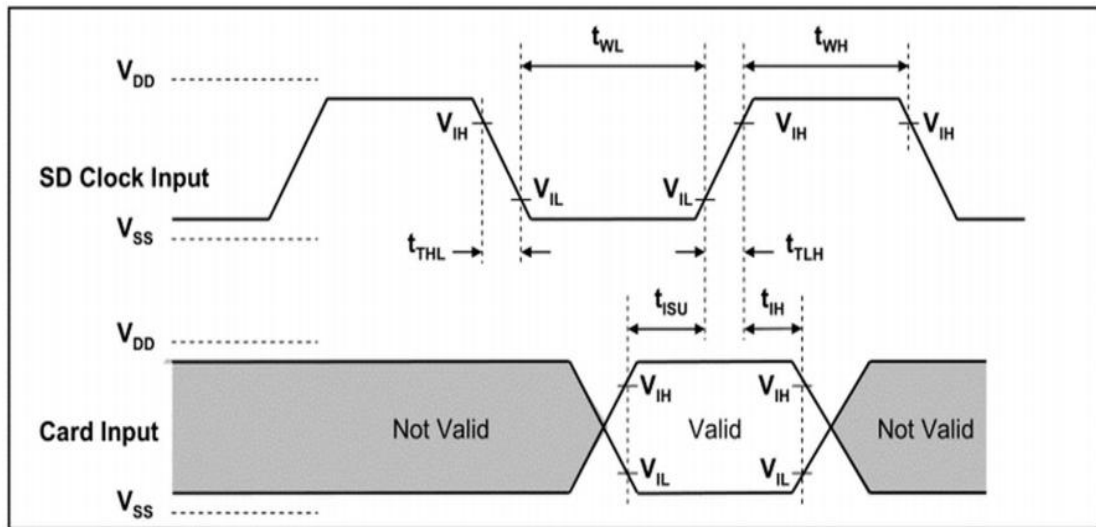
4.4 Reliability

Item	Test Model	Class	Level	Criteria
ESD	HBM	2	2000V	ANSI/ESDA/JEDEC JS-001-2017
	CDM	C2a	500V	ANSI/ESDA/JEDEC JS-002-2018
Latch-up	Current	II A	200mA	JEDEC STANDARD NO.78F JANUARY 2022
	Voltage	II A	1.5xVmax	JEDEC STANDARD NO.78F JANUARY 2022

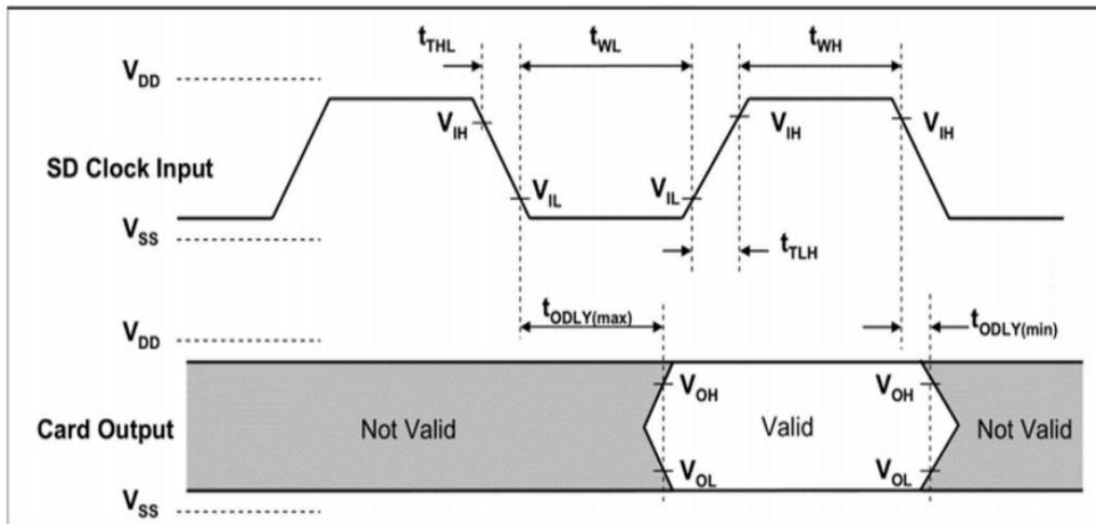
5 Interface Timing Parameters

5.1 SDIO Interface Timing

5.1.1 Default Speed Mode



SDIO device input timing(Default Speed Mode)

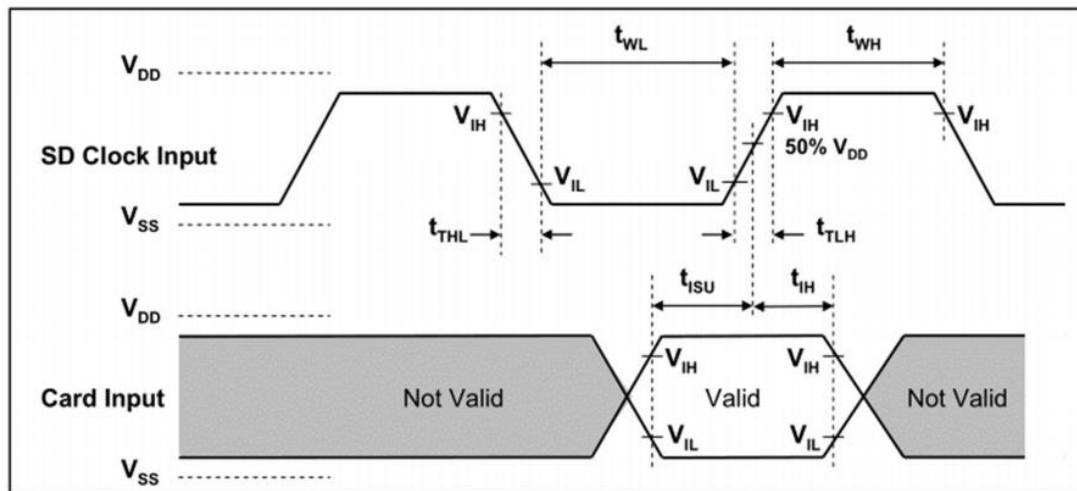


SDIO device output timing (Default Speed Mode)

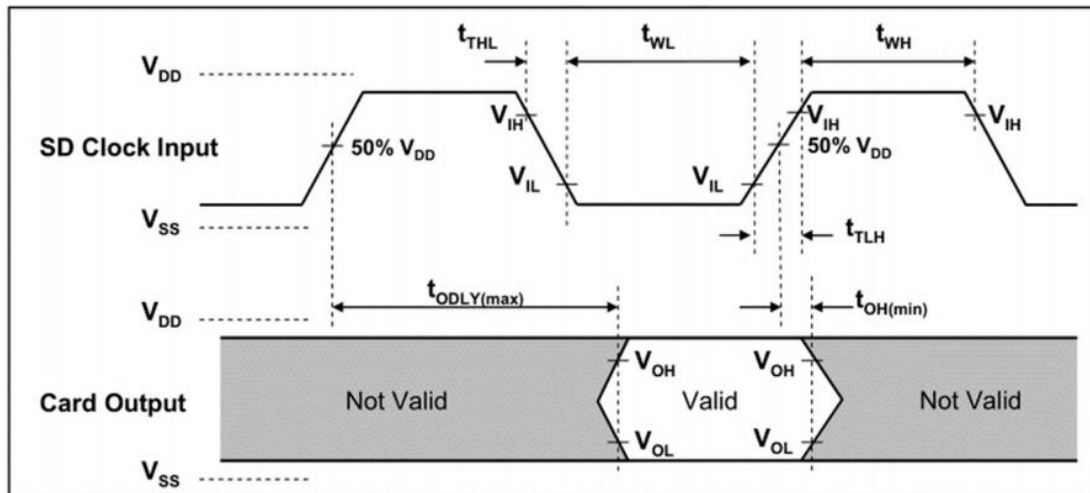
Parameter	Symbol	Min	Max	Unit	Remark
Clock					
Clock Freq Data Transfer Mode	fPP	0	25	MHZ	Clod ≤ 10 pF

Clock Freq Identification Mode	fO	0	400	KHZ	Clod ≤ 10 pF
Clock low time	wxya	10		ns	Clod ≤ 10 pF
Clock high time	tWH	10		ns	Clod ≤ 10 pF
Clock rise time	tTLH		10	ns	Clod ≤ 10 pF
Clock fall time	tTHL		10	ns	Clod ≤ 10 pF
Inputs CMD,DAT(referenced to CLK)					
Input set-up time	tISU	5		ns	Clod ≤ 10 pF
Input hold time	tIHU	5		ns	Clod ≤ 10 pF
Outputs CMD,DAT(referenced to CLK)					
Output Delay time during Data Transfer Mode	tODLY	0	14	ns	Clod ≤ 40 pF
Output Delay time during Identification Mode	tODLY	0	50	ns	Clod ≤ 40 pF

5.1.2 High-Speed Mode



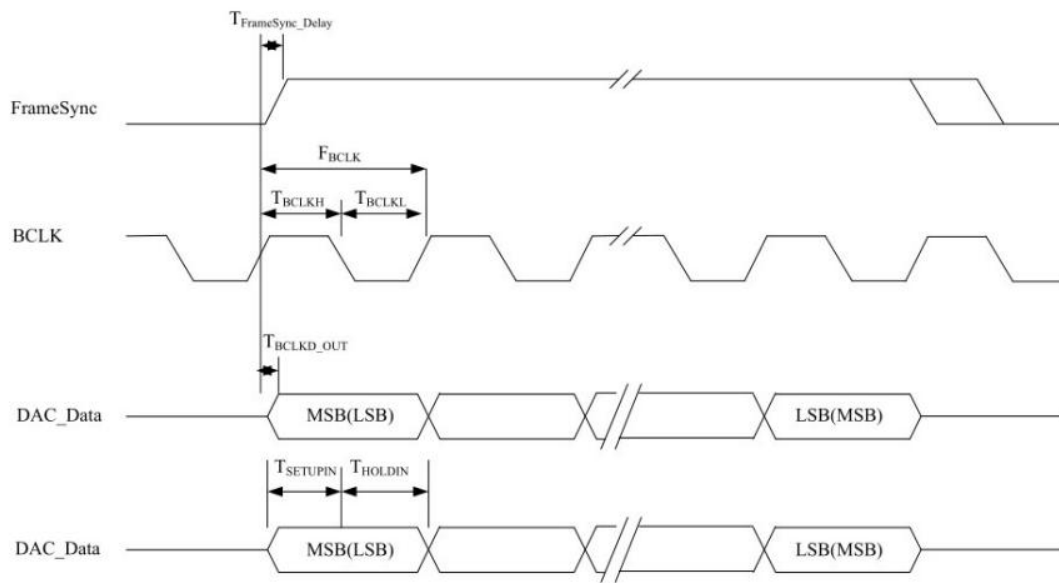
SDIO device input timing (High Speed Mode)



SDIO device output timing (High Speed Mode)

Parameter	Symbol	Min	Max	Unit	Remark
Clock					
Clock Freq Data Transfer Mode	fPP	0	50	MHZ	Clod ≤ 10 pF
Clock Freq Identification Mode	fO	0	400	KHZ	Clod ≤ 10 pF
Clock low time	wxya	7		ns	Clod ≤ 10 pF
Clock high time	tWH	7		ns	Clod ≤ 10 pF
Clock rise time	tTLH		3	ns	Clod ≤ 10 pF
Clock fall time	tTHL		3	ns	Clod ≤ 10 pF
Inputs CMD,DAT(referenced to CLK)					
Input set-up time	tISU	6		ns	Clod ≤ 10 pF
Input hold time	tIHU	2		ns	Clod ≤ 10 pF
Outputs CMD,DAT(referenced to CLK)					
Output Delay time during Data Transfer Mode	tODLY	0	14	ns	Clod ≤ 40 pF
Output Delay time during Identification Mode	tODLY	2.5		ns	Clod ≤ 15 pF

5.2 PCM Interface Timing



PCM Bus Timing

6 RF Characteristics

6.1 2.4GHZ Wi-Fi Radio Frequency (RF) Characteristics

Conditions: VBAT=3.3V; VDDIO=1.8V; Ta:25°C	
Features	Description
Wi-Fi Standard	IEEE 802.11b/g/n/ac/ax
Frequency Range	2.4~2.4835GHz(2.4GHz ISM Band)
Channels	Ch1~Ch13
Modulation	802.11b (DSSS): CCK, DQPSK, DBPSK;
	802.11g (OFDM): BPSK, QPSK, QAM16, QAM64;
	802.11n (OFDM): BPSK, QPSK, QAM16, QAM64;
	802.11ac (OFDM): BPSK, QPSK, QAM16, QAM64, QAM256;
	802.11ax (OFDMA): BPSK, BPSK_DCM, QPSK, QPSK_DCM, QAM16, QAM16_DCM, QAM64, QAM256, QAM1024;
Data Rate	802.11b: 1, 2, 5.5, 11Mbps;
	802.11g: 6, 9, 12, 18, 24, 36, 48, 54Mbps;
	802.11n (HT20): MCS0~MCS7 6.5~72.2Mbps;
	802.11n (HT40): MCS0~MCS7 13.5~150Mbps;
	802.11ac(VHT20): MCS0~MCS8 6.5~86.7Mbps;
	802.11ac(VHT40): MCS0~MCS9 13.5~200Mbps;
Frequency Tolerance	802.11ax (HE20): MCS0~MCS11 8~143.4Mbps;
	802.11ax (HE40): MCS0~MCS11 16~286.8Mbps;
Frequency Tolerance	≤±5ppm
2.4G Transmitter Specifications	

Modulation	TX Rate	TX Power (±2dBm)	TX EVM (dB)	TX Mask	VBAT current (mA)
802.11b	1Mbps	22	≤35%	PASS	TBD
802.11b	11Mbps	22	≤35%	PASS	TBD
802.11g	6Mbps	20	≤-5	PASS	TBD
802.11g	54Mbps	18	≤-25	PASS	TBD
802.11n	HT20 MCS0	20	≤-5	PASS	TBD
802.11n	HT20 MCS7	18	≤-27	PASS	TBD
802.11n	HT40 MCS0	20	≤-5	PASS	TBD
802.11n	HT40 MCS7	14	≤-27	PASS	TBD
802.11ac	VHT20 MCS0	20	≤-5	PASS	TBD
802.11ac	VHT20 MCS8	15	≤-30	PASS	TBD
802.11ac	VHT40 MCS0	20	≤-5	PASS	TBD

802.11ac	VHT40 MCS9	15	≤-32	PASS	TBD
802.11ax	HE20 MCS0	20	≤-5	PASS	TBD
802.11ax	HE20 MCS11	14	≤-35	PASS	TBD
802.11ax	HE40 MCS0	20	≤-5	PASS	TBD
802.11ax	HE40 MCS11	14	≤-35	PASS	TBD

2.4G Receiver Specifications

Modulation	RX Rate	Min Input Level (dBm)	Max Input Level (dBm)	PER	VBAT current (mA)
802.11b	1Mbps	≤-96	-5	8%	TBD
802.11b	11Mbps	≤-87	-5	8%	TBD
802.11g	6Mbps	≤-92	-5	10%	TBD
802.11g	54Mbps	≤-75	-5	10%	TBD
802.11n	HT20 MCS0	≤-92	-5	10%	TBD
802.11n	HT20 MCS7	≤-72	-5	10%	TBD
802.11n	HT40 MCS0	≤-89	-5	10%	TBD
802.11n	HT40 MCS7	≤-70	-5	10%	TBD
802.11ac	VHT20 MCS0	≤-91	-5	10%	TBD
802.11ac	VHT20 MCS8	≤-68	-5	10%	TBD
802.11ac	VHT40 MCS0	≤-89	-5	10%	TBD
802.11ac	VHT40 MCS9	≤-63	-5	10%	TBD
802.11ax	HE20 MCS0	≤-92	-5	10%	TBD
802.11ax	HE20 MCS11	≤-60	-5	10%	TBD
802.11ax	HE40 MCS0	≤-89	-5	10%	TBD
802.11ax	HE40 MCS11	≤-58	-5	10%	TBD

6.2 5GHZ Wi-Fi RF Characteristics

Conditions: VBAT=3.3V; VDDIO=1.8V; Ta:25°C

Features	Description
Wi-Fi Standard	IEEE 802.11a/n/ac/ax
Frequency Range	5.15~5.25GHz; 5.25~5.35GHz; 5.47~5.73GHz; 5.735~5.835GHz (5GHz ISM Band)
Channels	Ch36, Ch40, Ch44, Ch48; Ch52~Ch64; Ch100~Ch140; Ch149~Ch165
Modulation	802.11a (OFDM): BPSK, QPSK, QAM16, QAM64;
	802.11n (OFDM): BPSK, QPSK, QAM16, QAM64;
Date Rate	802.11ac (OFDM): BPSK, QPSK, QAM16, QAM64, QAM256;
	802.11ax (OFDMA): BPSK, BPSK_DCM, QPSK, QPSK_DCM, QAM16, QAM16_DCM, QAM64, QAM256, QAM1024;

802.11n (HT20): MCS0~MCS7: 6.5~72.2Mbps;
802.11n (HT40): MCS0~MCS7: 13.5~150Mbps;
802.11ac (VHT20): MCS0~MCS8: 6.5~86.7Mbps;
802.11ac (VHT40): MCS0~MCS9: 13.5~200Mbps;
802.11ac (VHT80): MCS0~MCS9: 29.3~433.3Mbps;
802.11ax (HE20): MCS0~MCS11: 8~143.4Mbps;
802.11ax (HE40): MCS0~MCS11: 16~286.8Mbps;
802.11ax (HE80): MCS0~MCS11: 34~600.5Mbps;

Frequency
Tolerance $\leq \pm 5\text{ppm}$

5G Transmitter Specifications

Modulation	TX Rate	TX Power ($\pm 2\text{dBm}$)	TX EVM (dB)	TX Mask	VBAT current (mA)
802.11a	6Mbps	19	≤ -5	PASS	TBD
802.11a	54Mbps	17	≤ -25	PASS	TBD
802.11n	HT20 MCS0	19	≤ -5	PASS	TBD
802.11n	HT20 MCS7	17	≤ -27	PASS	TBD
802.11n	HT40 MCS0	19	≤ -5	PASS	TBD
802.11n	HT40 MCS7	17	≤ -27	PASS	TBD
802.11ac	VHT20 MCS0	19	≤ -5	PASS	TBD
802.11ac	VHT20 MCS8	14	≤ -30	PASS	TBD
802.11ac	VHT40 MCS0	19	≤ -5	PASS	TBD
802.11ac	VHT40 MCS9	14	≤ -32	PASS	TBD
802.11ac	VHT80 MCS0	18	≤ -5	PASS	TBD
802.11ac	VHT80 MCS9	13	≤ -32	PASS	TBD
802.11ax	HE20 MCS0	19	≤ -5	PASS	TBD
802.11ax	HE20 MCS11	12	≤ -35	PASS	TBD
802.11ax	HE40 MCS0	19	≤ -5	PASS	TBD
802.11ax	HE40 MCS11	12	≤ -35	PASS	TBD
802.11ax	HE80 MCS0	18	≤ -5	PASS	TBD
802.11ax	HE80 MCS11	11	≤ -35	PASS	TBD

5G Receiver Specifications

Modulation	RX Rate	Min Input Level (dBm)	Max Input Level (dBm)	PER	VBAT current (mA)
802.11a	6Mbps	-91	-5	10%	TBD
802.11a	54Mbps	-74	-5	10%	TBD
802.11n	HT20 MCS0	-91	-5	10%	TBD
802.11n	HT20 MCS7	-71	-5	10%	TBD
802.11n	HT40 MCS0	-88	-5	10%	TBD
802.11n	HT40 MCS7	-69	-5	10%	TBD
802.11ac	VHT20 MCS0	-91	-5	10%	TBD
802.11ac	VHT20 MCS8	-67	-5	10%	TBD
802.11ac	VHT40 MCS0	-88	-5	10%	TBD

802.11ac	VHT40 MCS9	-63	-5	10%	TBD
802.11ac	VHT80 MCS0	-85	-5	10%	TBD
802.11ac	VHT80 MCS9	-59	-5	10%	TBD
802.11ax	HE20 MCS0	-91	-5	10%	TBD
802.11ax	HE20 MCS11	-60	-5	10%	TBD
802.11ax	HE40 MCS0	-89	-5	10%	TBD
802.11ax	HE40 MCS11	-58	-5	10%	TBD
802.11ax	HE80 MCS0	-86	-5	10%	TBD
802.11ax	HE80 MCS11	-53	-5	10%	TBD

6.3 Bluetooth Radio Frequency (RF) Characteristics

Conditions: VBAT=3.3V; VDDIO=1.8V; Ta:25°C

Features	Description
Bluetooth Standard	Bluetooth v2.1+EDR/3.0+HS/4.2/5.0
Frequency Range	2.4~2.4835GHz
Channels	Bluetooth Classic: Ch0~Ch78 (For 1MHz Channels); Bluetooth Low Energy: Ch0~Ch39 (For 2MHz Channels);
Power class	Bluetooth Classic: Class1; Bluetooth Low Energy: Class1.5;
Modulation	BR_1Mbps: GFSK;
	EDR_2Mbps: $\pi/4$ -DQPSK;
	EDR_3Mbps: 8DPSK;
	LE_125Kbps: GFSK (Coded_S=8); LE_500Kbps: GFSK (Coded_S=2); LE_1Mbps: GFSK (Uncoded); LE_2Mbps: GFSK (Uncoded);

Bluetooth Transmitter Specifications

Item	TX Power (dBm)			VBAT current (mA)
	Min	Type	Max	
BR_1M	6	8	10	TBD
EDR_2M /3M	6	8	10	TBD
LE_125/500K	6	8	10	TBD
LE_1M	6	8	10	TBD
LE_2M	6	8	10	TBD

Bluetooth Receiver Specifications

Item	Sensitivity (dBm)		Max Input Level (dBm)		VBAT current (mA)
	Input Level (Typ)	BER	Input	BER	

			Level (Typ)		
BR_1Mbps	< -88	0.10%	> -20	TBD	TBD
EDR_2Mbps	< -86	0.01%	> -20	TBD	TBD
EDR_3Mbps	< -83	0.01%	> -20	TBD	TBD
BLE	< -88	30.80%	> -20	TBD	TBD

7 Hardware Design Guide

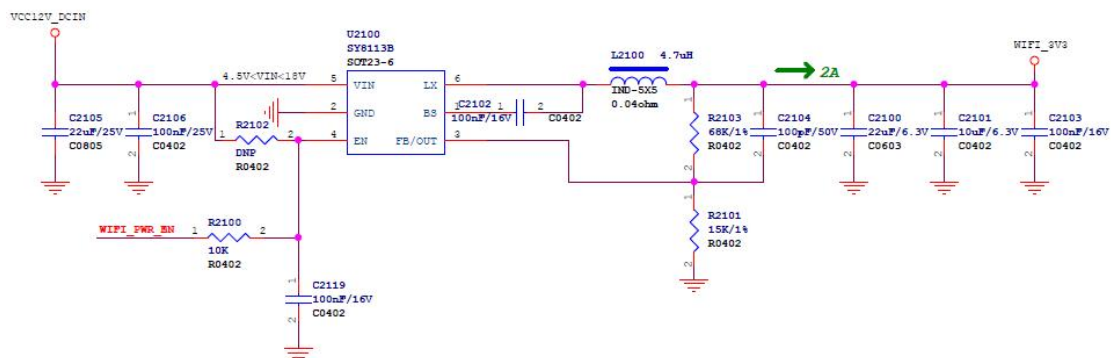
7.1 Power Design Notice

7.1.1 Voltage Requirement

The main power supply (VBAT) input range of the module is 3.3V+/-10%, and the interface VDDIO supports two level ranges, 1.8V+/-10% or 3.3V+/-10%. Due to the ripple of the main power can affect the RF performance of Wi-Fi and Bluetooth, therefore the power supply ripple VPP is required to be less than 50mV.

7.1.2 Current/Power Supply Reference Requirement

Under different standards, when Wi-Fi transmits continuously, The 3.3V power converter must be able to provide 1.8A current and fast transient response (when the transient current change rate is 80mA/us, the voltage drop is less than 100mV).

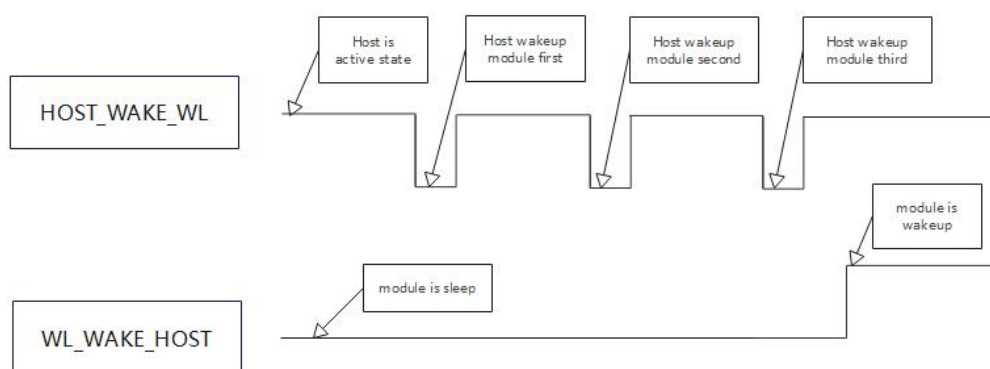


For the power on/off sequence of the module, please refer to the requirements in the "4.3 Power On/Off Sequence" chapter.

7.2 Interface Design Notice

7.2.1 Wake-up Signals

This module requires two GPIOs as handshake signals with the host controller. As default, for example, WL_WAKE_HOST is the output signal "CP wakes up the Host", and HOST_WAKE_WL is the input signal "Host wakes up CP". Wi-Fi and Bluetooth use the same handshake signal. The working mechanism is as follows.



7.2.2 HCI Command Interface

The Bluetooth supports SDIO3.0 and HS-UART (4Mbps) as HCI (Host Controller Interface). SDIO3.0 is used as HCI by default, which means the HS-UART port does not need in the HOST controller.

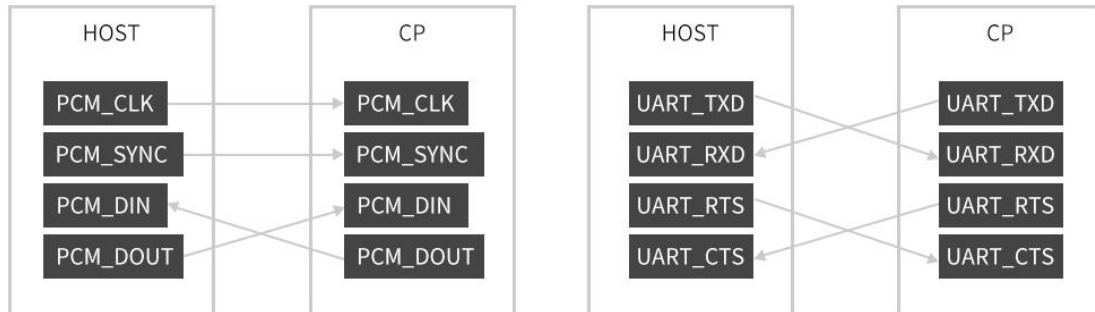
7.2.3 SDIO Interface

This module supports SDIO3.0. When the input level of VDDIO is 3.3v, SDIO supports the clock frequencies of 25MHz and 50MHz. When the input level of VDDIO is 1.8v, SDIO supports SDR25, SDR50 and SDR104, and the clock frequency of SDR104 is 208MHz.

The clock frequency of the SDIO3.0 interface is up to 208MHz. The SDIO bus needs to be controlled with a single-ended 50 ohm impedance. The maximum length of the bus routing is 15cm. The SDIO signal group needs to be controlled to be of equal length with 100mil.

7.2.4 PCM and UART Interface

As shown in the figure below, the PCM bus and UART bus and data lines between the Host and the module need to be cross-connected.



8 Storage, Production and Packaging

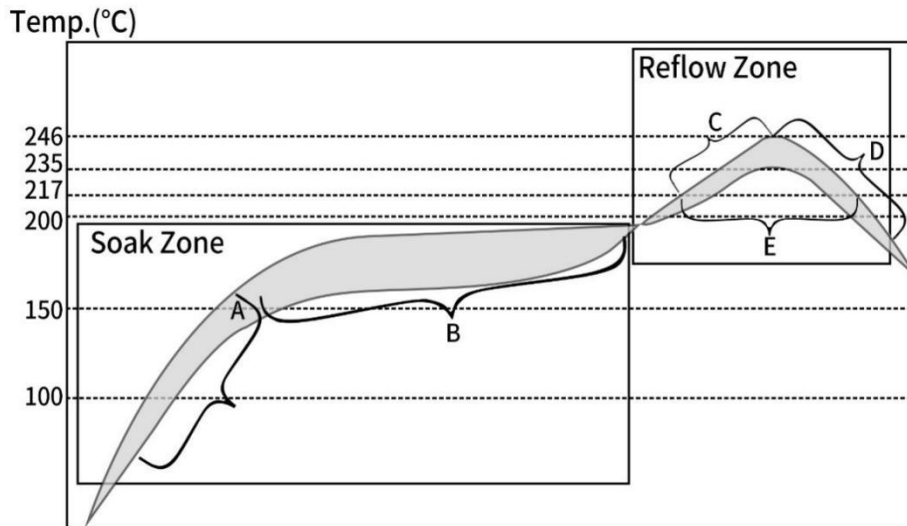
8.1 Storage Conditions

- ❖ FD7352S module is 3 (MSL3) and packed in a vacuum-sealed bag when shipped, the recommended storage temperature is $25\pm 5^{\circ}\text{C}$, and the relative humidity is 35%~60%. Under this condition, the module can be stored for 12 months.
- ❖ The Module shall be stored without opening the packing. After the packing opened, the module shall be completed the patch soldering within 24 hours.
- ❖ FD7352S module can be stored for no more than 168 hours in a workshop environment with a temperature of $25\pm 5^{\circ}\text{C}$, a relative humidity below 60% and in compliance with IPC/JEDEC J-STD-033. It is not recommended to expose the module unpacked to the air for a long time. If not immediately patch soldering, it is recommended to store the module in a moisture-proof cabinet with a relative humidity of less than 10% to keep the module dry.
- ❖ If the module is not stored according to the above recommended method, it needs to be baked at high temperature ($120\pm 5^{\circ}\text{C}$) for 8 hours. The re-baked module shall be patched within 24 hours.
- ❖ Please pay attention to ESD protection when unpacking and handling modules.

8.2 Production Welding

During the production welding process, please do not use any organic solvents (such as alcohol, isopropanol, acetone, trichloroethylene, etc.) to wipe the shield of the FD7352S module, otherwise it may cause the shield to rust. Please do not ultrasonically clean the module, it may cause damage to the crystal inside the module. Please make sure that the spray material used will not chemically react with the module shield or PCB and will not flow into the module when spraying modules.

In order to ensure the welding quality and reliability of the FD7352S module, the thickness of the printed stencil is recommended to be 0.15~0.18mm; the recommended reflow curve is as follows:



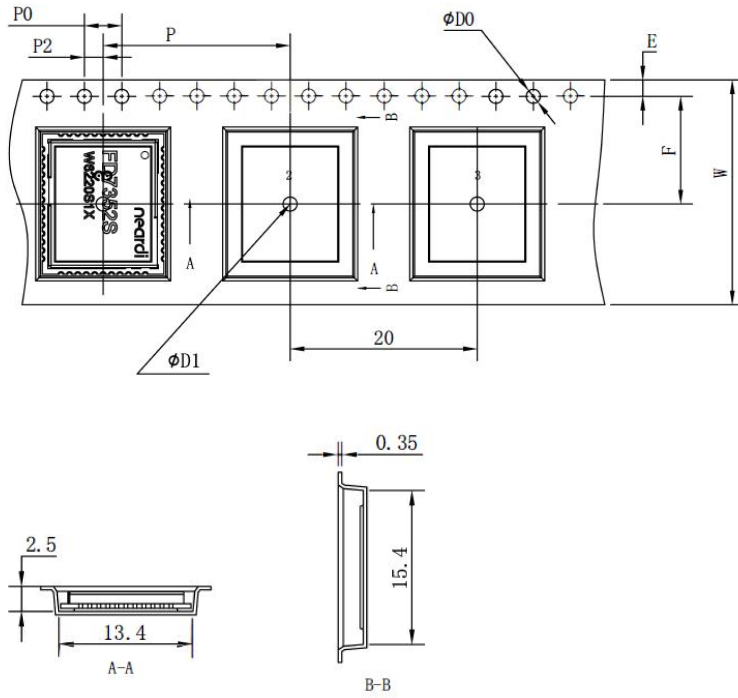
Recommended reflow curve

Item	Description	Value
Endothermic Zone Heating Rate	Interval A	$\leq 3^{\circ}\text{C}/\text{s}$
Soak time	From the end of interval A to the beginning of interval B	60~120s
Reflow Zone Heating Rate	Interval C	$\leq 3^{\circ}\text{C}/\text{s}$
Maximum Temperature	Highest point of the curve	246°C(+5/-0°C)
Cooling Rate	Interval D	$< 6^{\circ}\text{C}/\text{s}$
Reflow Time	Interval E	60~150 seconds

8.3 Packing Specifications

The key parameters and packaging processes described in this chapter are for reference only. The appearance and structure of the specific packaging materials are subject to actual delivery.

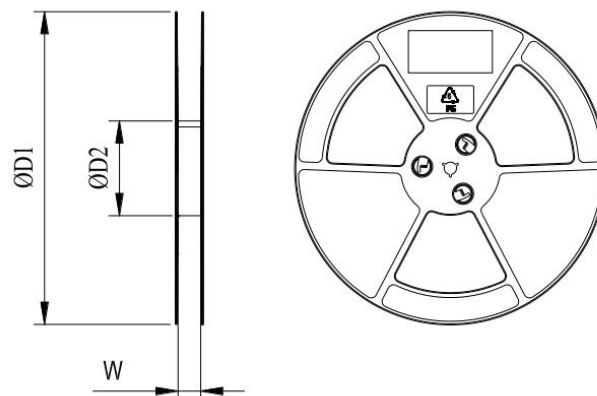
8.3.1 Tape Dimensions



Tape dimensions

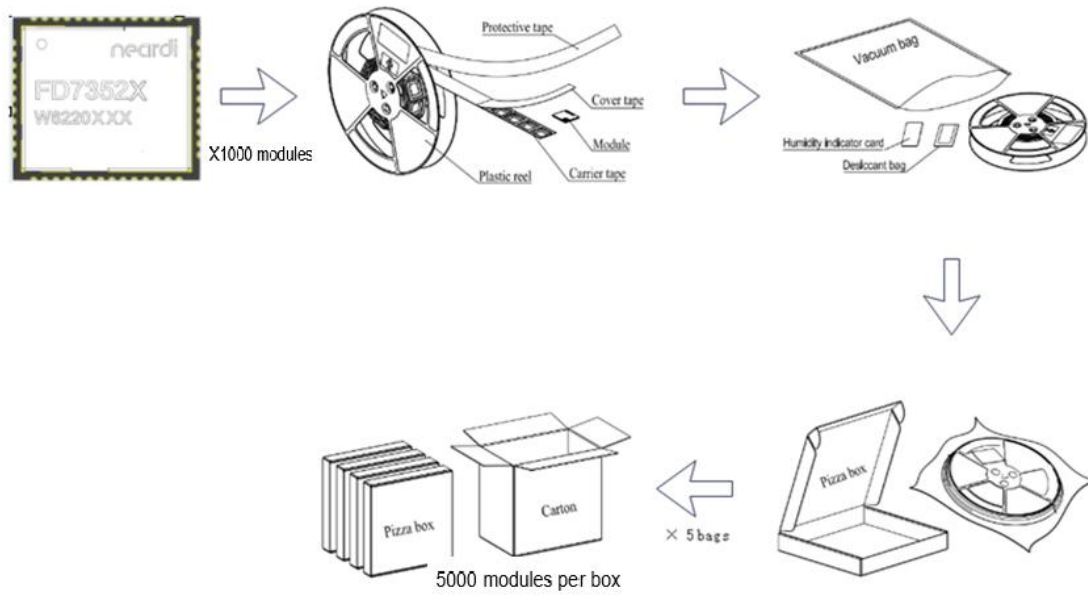
W	P	P0	P2	D0	D1	F	E	Unit
24	20	4.0	2.0	1.5	1.5	11.5	1.75	mm

8.3.2 Plastic Reel Dimensions



ØD1	ØD2	W	unit
330	100	24	mm

8.3.3 Packaging Process



Package specification